



"DOUBLE CRIMP" GUNDRILL



REDUCE CHIP LOAD BY 50%

Years of experience make Star SU the leader in manufacturing double crimp gundrills.

Our geometries, clearances and back taper on our double crimp gundrills reduce chip load by 50% and allow higher feed rates than single flute gundrills.

Most common materials machined are:

- Cast aluminum
- Cast iron

Double crimp gundrills are not designed for steel applications.

SIZE RANGE:

- Diameters .188" - .563"
- Overall lengths up to 72"

REWORK PROGRAMS:

Star SU offers regrind and retip-ping services that provides a consistent return to the original OEM grind. We are able to provide this service on any other quality manufacturers' products as well.

SYSTEM TECHNOLOGY FROM ONE SOURCE



SOLID CARBIDE

- Straight or Spiral
- “G” Drills
- High Performance Points
- Porting Tools
- Single or Multi Diameter
- Super Round Tools (SRT)



GUNDRILLS

- Single Flute
- Solid Carbide
- Double Jet
- Two Flute Milled
- Double Crimp
- Bi-Tip



PCD TOOLING

- Single or Multi Diameter
- Straight or Integrated · Shank
- Carbide or Steel Shank
- PCD Veined Drills
- PCD Veined End Mills



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- Tools Service Center
- Tools Manufacturing Site
- Tools Service Center – Planned