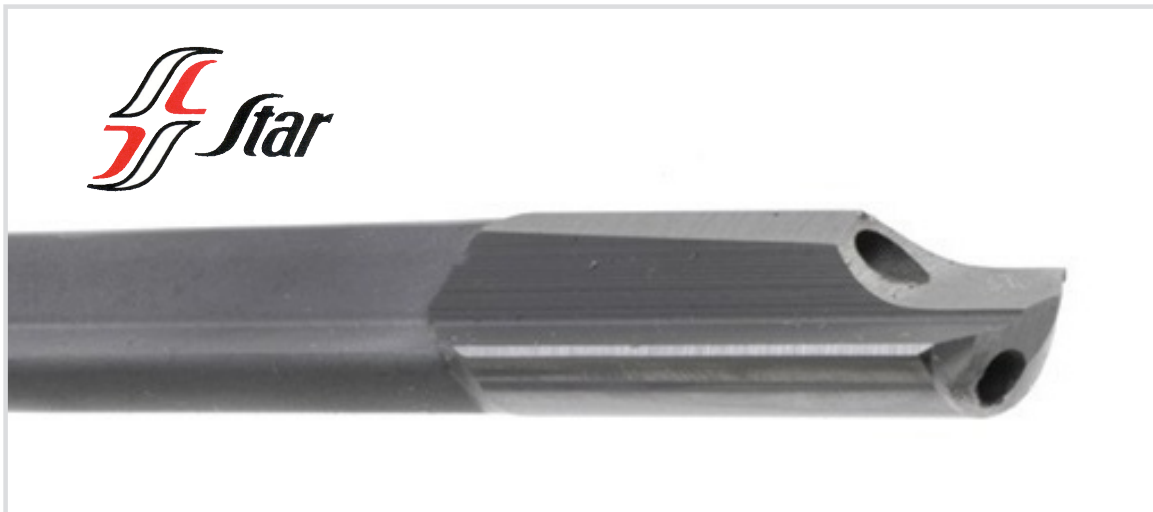




“DOUBLE JET” GUNDRILL



ORIGINAL PATENTED DESIGN REDUCES CHIP RAP AND BURRS

Star's unique and original patented design has an additional recessed coolant hole that allows more coolant to flow to the cutting edge while entering and exiting the part.

This design allows the drill to break through intersecting holes or enter irregular surfaces without premature wear.

Additionally, the design helps eliminate chip rap (bird nesting) and burrs that can occur during break out.

SIZE RANGE:

- Diameters: .200" - 1.500"
- Overall lengths up to 72"

REWORK PROGRAMS:

Star SU offers regrind and retip-
ping services that provides a
consistent return to the origi-
nal OEM grind. We are able to
provide this service on any other
quality manufacturers' products
as well.

SYSTEM TECHNOLOGY FROM ONE SOURCE



SOLID CARBIDE

- Straight or Spiral
- “G” Drills
- High Performance Points
- Porting Tools
- Single or Multi Diameter
- Super Round Tools (SRT)



GUNDRILLS

- Single Flute
- Solid Carbide
- Double Jet
- Two Flute Milled
- Double Crimp
- Bi-Tip



PCD TOOLING

- Single or Multi Diameter
- Straight or Integrated · Shank
- Carbide or Steel Shank
- PCD Veined Drills
- PCD Veined End Mills



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- Tools Service Center
- Tools Manufacturing Site
- Tools Service Center – Planned